

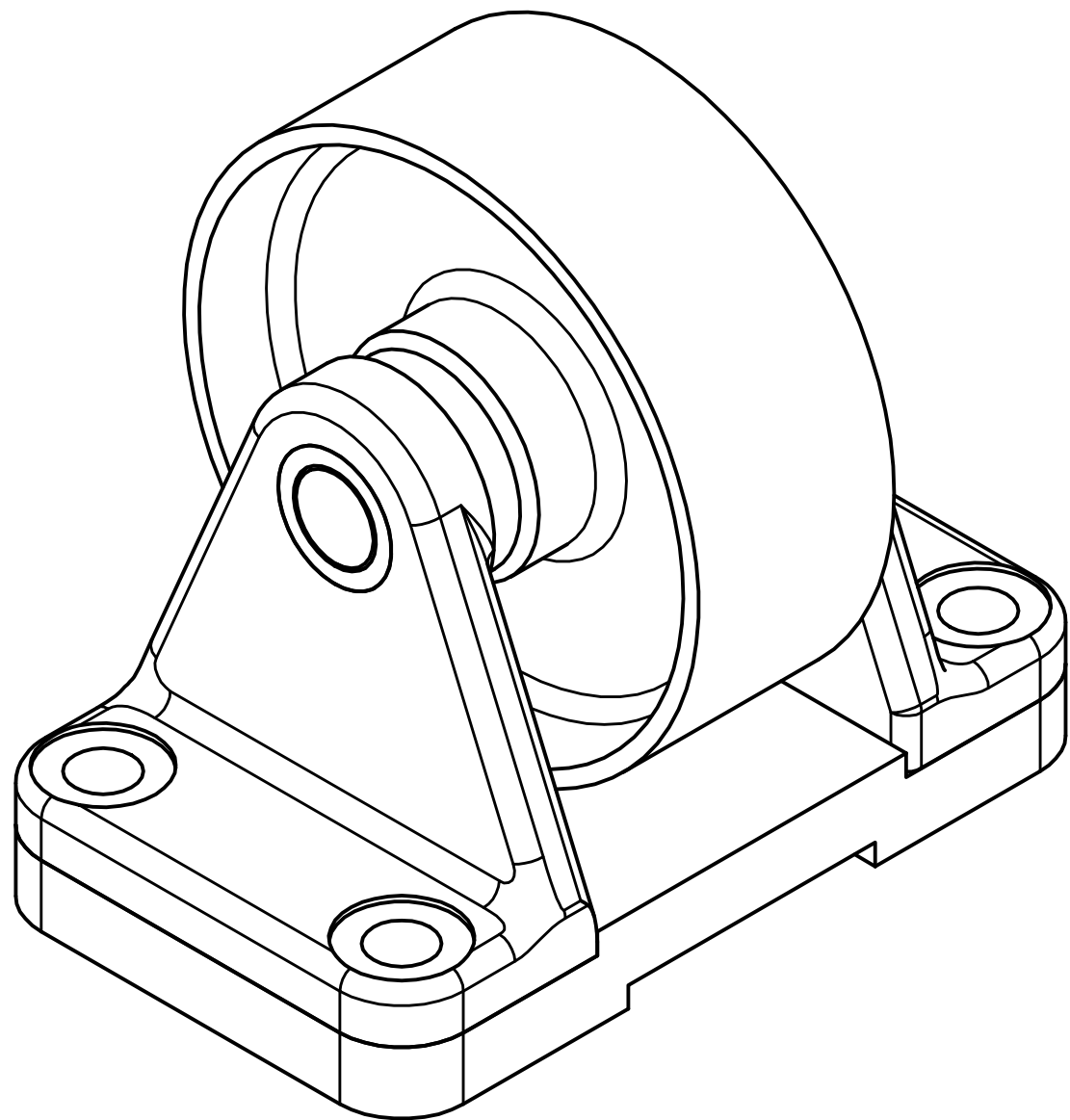
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3

2

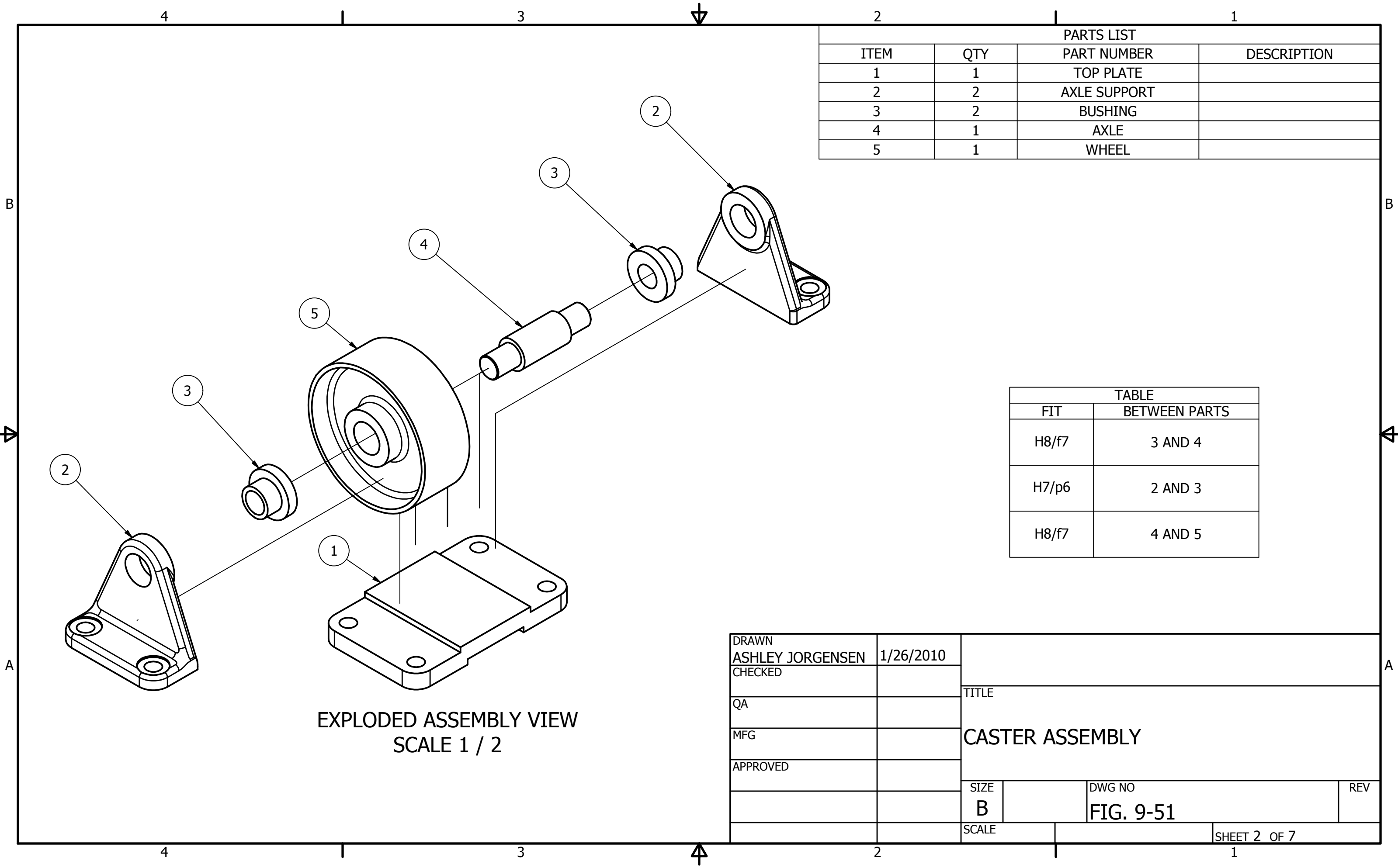
1

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1		TOP PLATE
2	2		AXLE SUPPORT
3	2		BUSHING
4	1		AXLE
5	1		WHEEL



CASTER ASSEMBLY  
SCALE 1 : 1

DRAWN	ASHLEY JORGENSEN	1/26/2010		
CHECKED				
QA			TITLE	
MFG			CASTER ASSEMBLY	
APPROVED				
		SIZE	DWG NO	REV
		<b>B</b>	<b>FIG. 9-51</b>	
		SCALE	SHEET 1 OF 7	

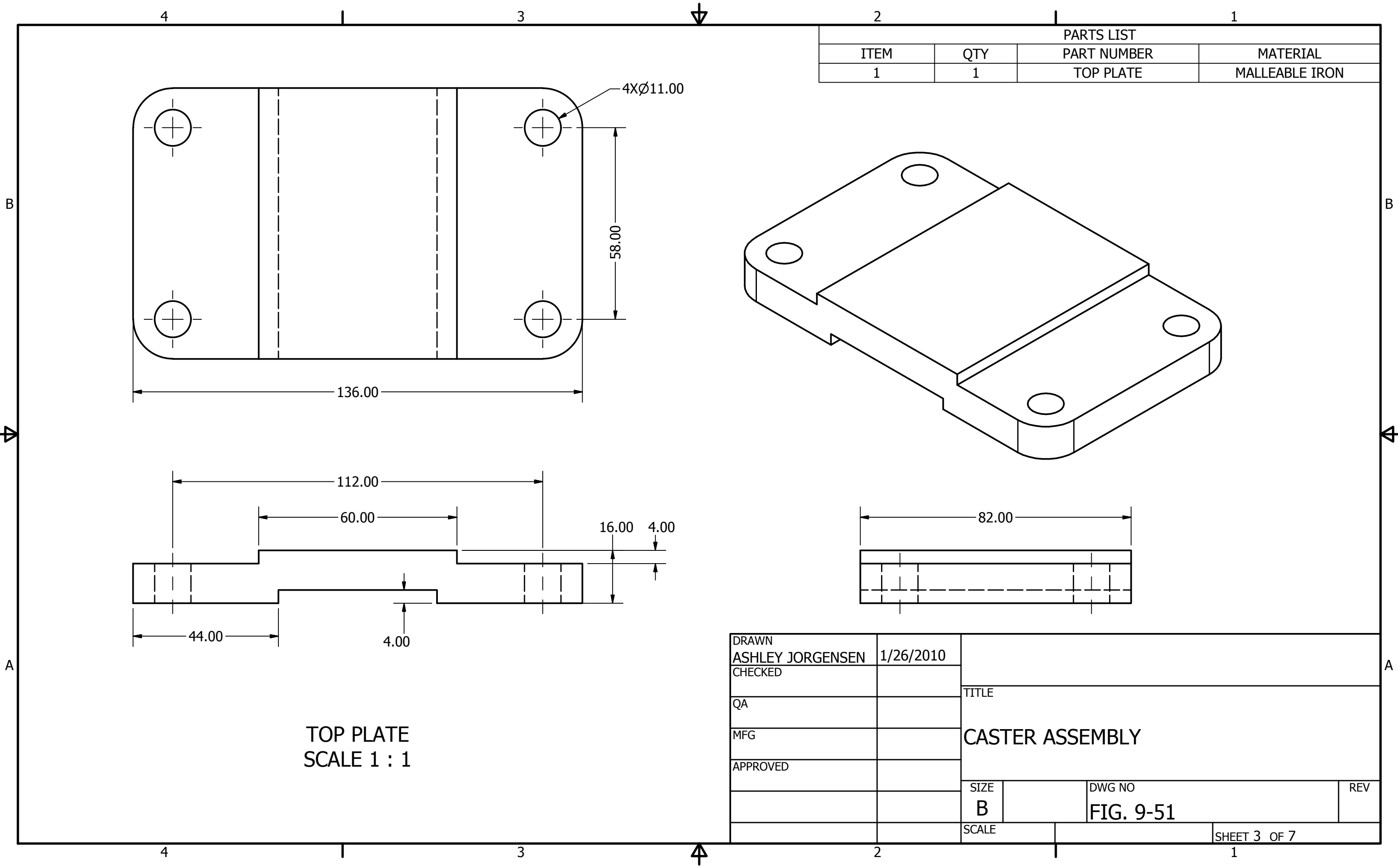


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1		TOP PLATE
2	2		AXLE SUPPORT
3	2		BUSHING
4	1		AXLE
5	1		WHEEL

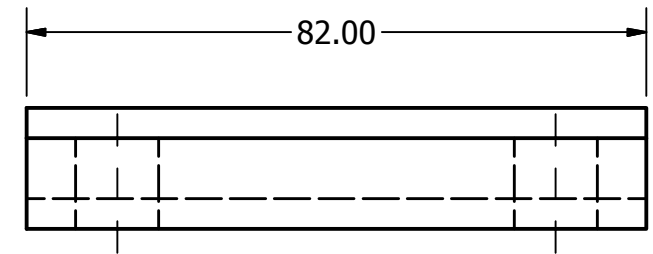
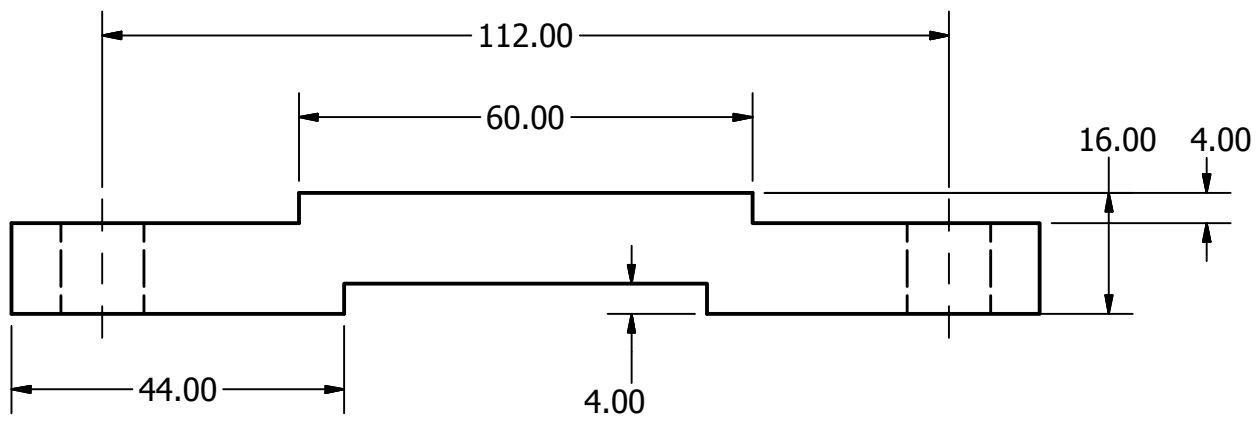
TABLE	
FIT	BETWEEN PARTS
H8/f7	3 AND 4
H7/p6	2 AND 3
H8/f7	4 AND 5

EXPLODED ASSEMBLY VIEW  
SCALE 1 / 2

DRAWN	ASHLEY JORGENSEN	1/26/2010		
CHECKED			TITLE	
QA			CASTER ASSEMBLY	
MFG				
APPROVED				
		SIZE	DWG NO	REV
		B	FIG. 9-51	
		SCALE	SHEET 2 OF 7	

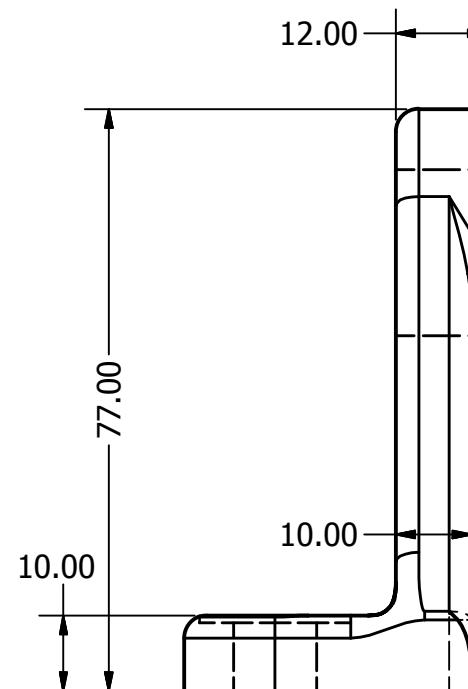
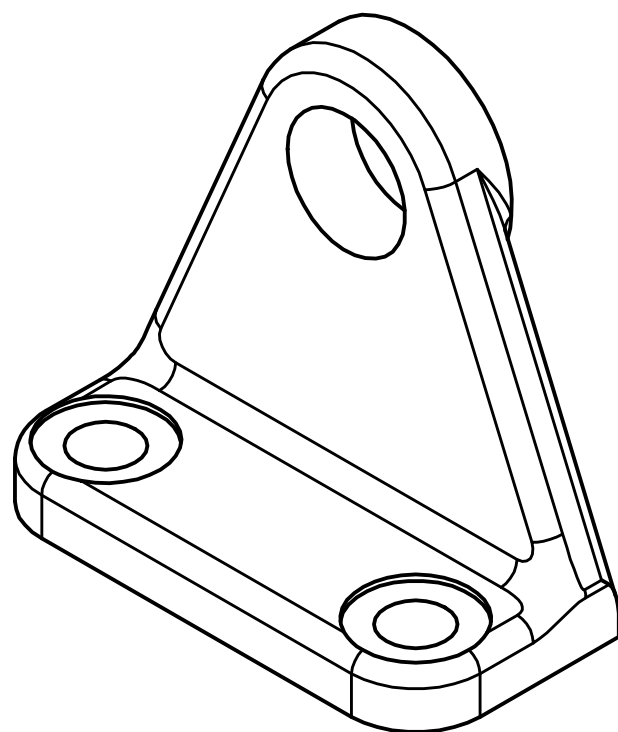
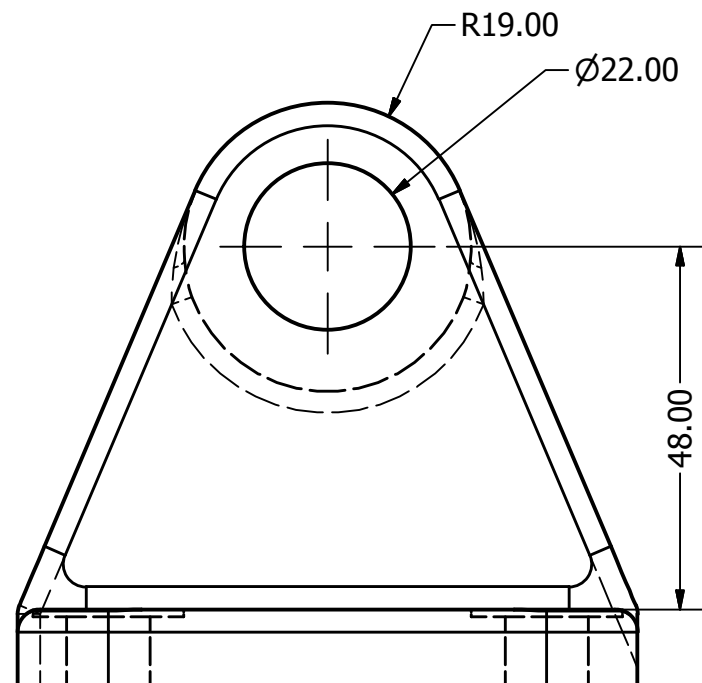
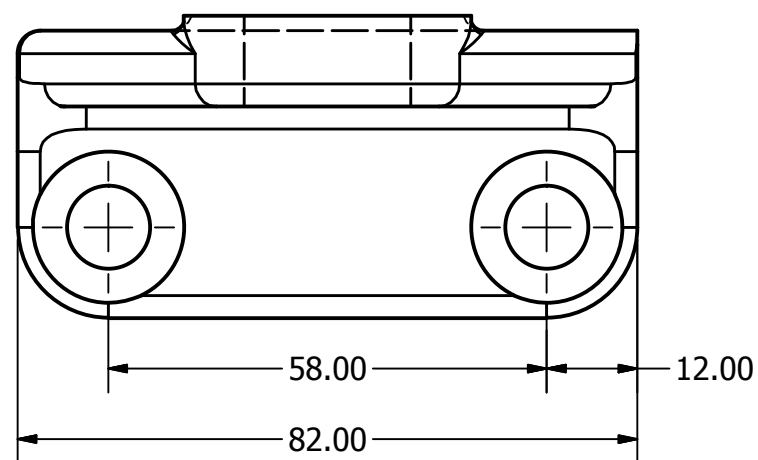


PARTS LIST			
ITEM	QTY	PART NUMBER	MATERIAL
1	1	TOP PLATE	MALLEABLE IRON



TOP PLATE  
SCALE 1 : 1

DRAWN	ASHLEY JORGENSEN	1/26/2010	TITLE	
CHECKED			CASTER ASSEMBLY	
QA			SIZE	DWG NO
MFG			B	FIG. 9-51
APPROVED			SCALE	REV

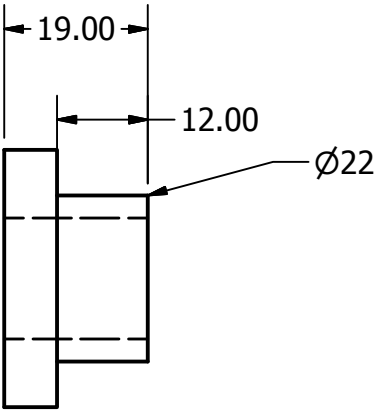
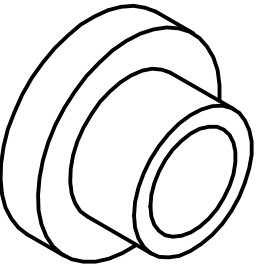


PARTS LIST			
ITEM	QTY	PART NUMBER	MATERIAL
1	1	AXLE SUPPORT	MALLEABLE IRON

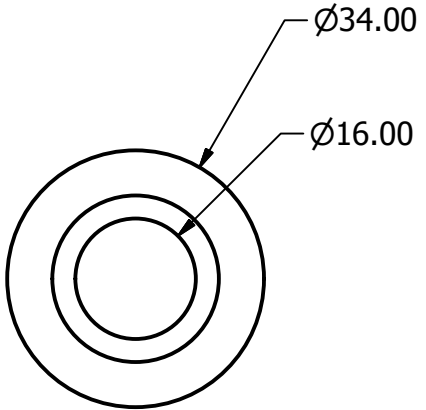
AXLE SUPPORT  
SCALE 1 : 1

DRAWN ASHLEY JORGENSEN	1/26/2010	TITLE	
CHECKED		CASTER ASSEMBLY	
QA		SIZE B	DWG NO FIG. 9-51
MFG		SCALE	REV
APPROVED		SHEET 4 OF 7	

PARTS LIST			
ITEM	QTY	PART NUMBER	MATERIAL
1	1	BUSHING	BRONZE

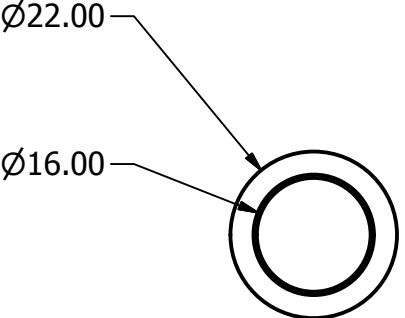
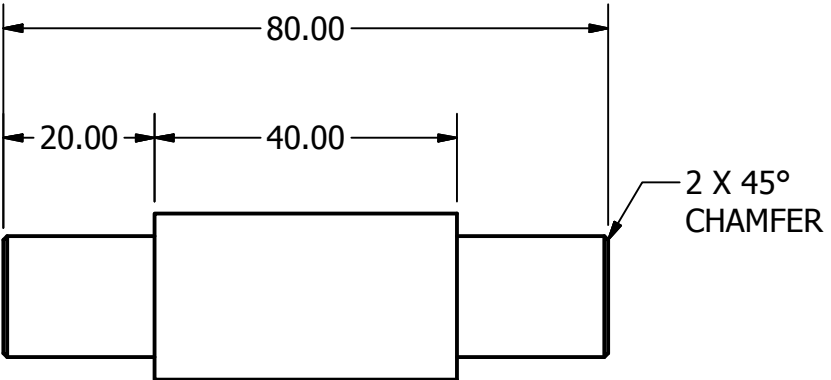
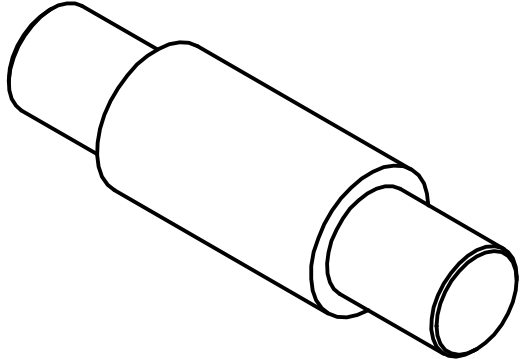


BUSHING  
SCALE 1 : 1



DRAWN	ASHLEY JORGENSEN	1/26/2010		
CHECKED			TITLE	
QA			CASTER ASSEMBLY	
MFG				
APPROVED				
		SIZE	DWG NO	REV
		B	FIG. 9-51	
		SCALE	SHEET 5 OF 7	

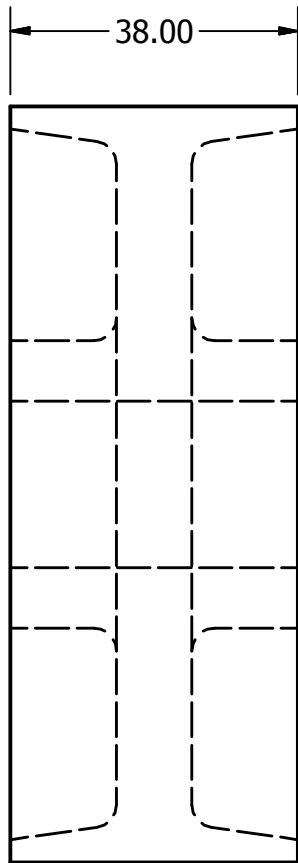
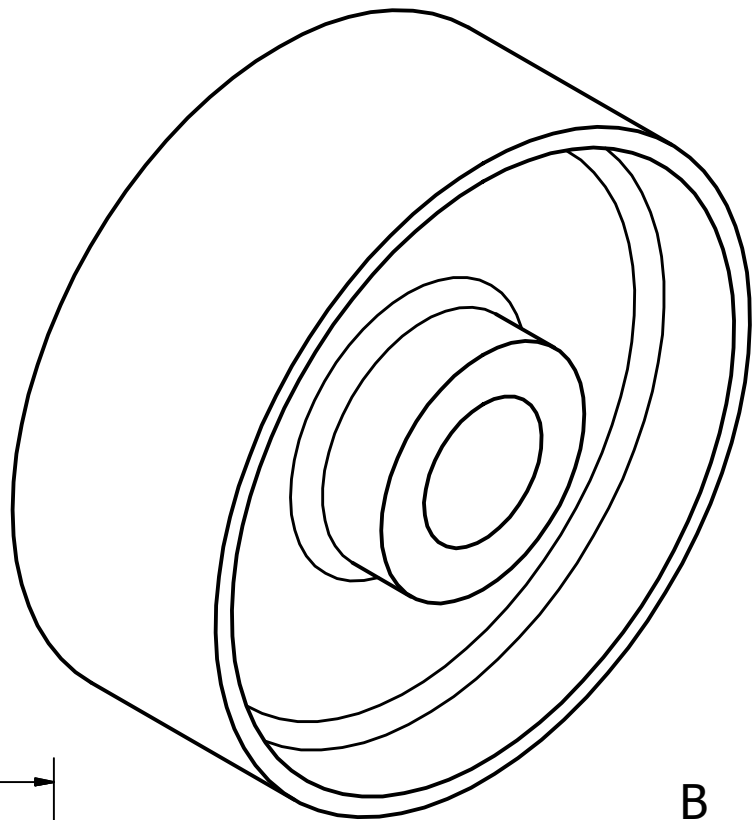
PARTS LIST			
ITEM	QTY	PART NUMBER	MATERIAL
1	1	AXLE	SAE 1020



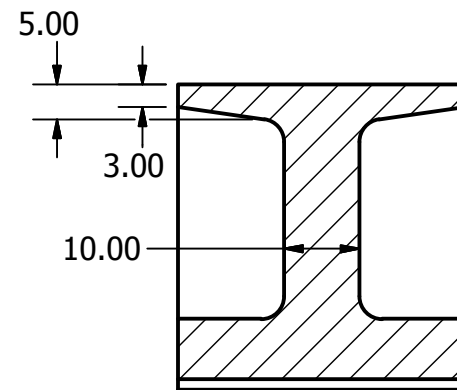
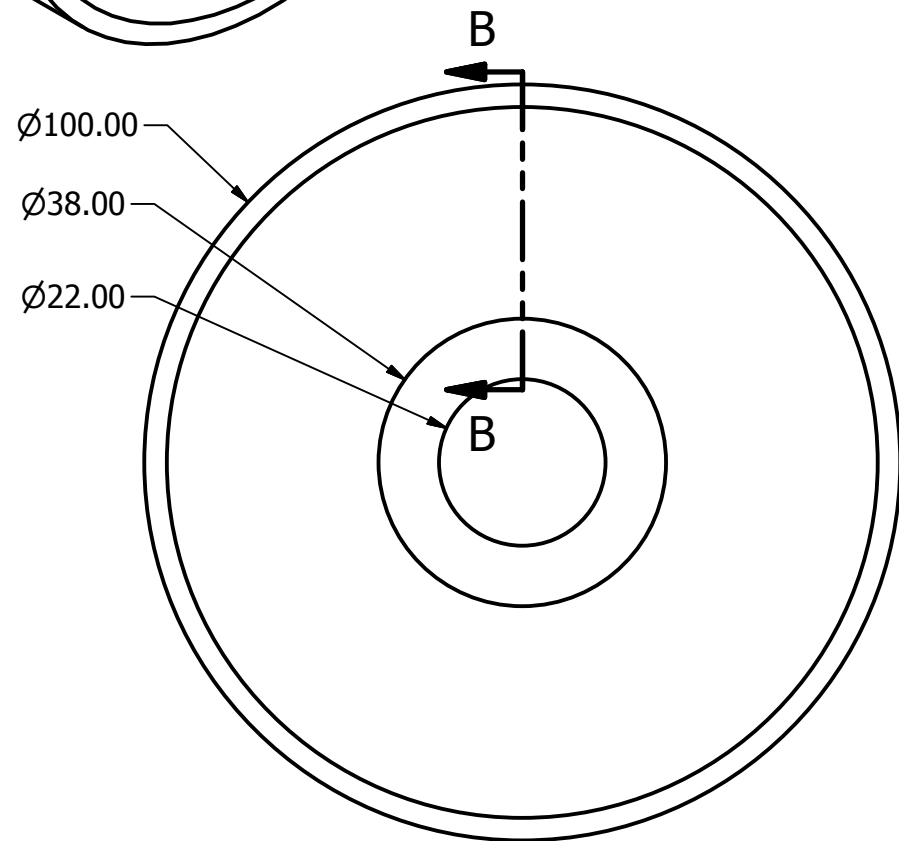
AXLE  
SCALE 1 : 1

DRAWN	ASHLEY JORGENSEN	1/26/2010		
CHECKED				
QA			TITLE	
MFG			CASTER ASSEMBLY	
APPROVED				
		SIZE	DWG NO	REV
		B	FIG. 9-51	
		SCALE	SHEET 6 OF 7	

PARTS LIST			
ITEM	QTY	PART NUMBER	MATERIAL
1	1	WHEEL	MALLEABLE IRON



WHEEL  
SCALE 1 : 1



SECTION B-B  
SCALE 1 : 1

DRAWN	ASHLEY JORGENSEN	1/26/2010	TITLE	
CHECKED			CASTER ASSEMBLY	
QA			SIZE	DWG NO
MFG			B	FIG. 9-51
APPROVED			SCALE	REV
			SHEET 7 OF 7	